

Power Sections

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Stator Specifications	
	Inches
Overall Length	194.5
Tube O.D.	6.60
Tube I.D.	5.50
Rubber Cut Back Top	8.0
Rubber Cut Back Bottom	8.0
Weight (lb)	640
Tube Material	4140-4145
To be threaded and ID Banded by customer	

Rotor Specifications	
	Inches
Overall Length	188.0
Contour Length	181
Major Diameter	4.520
Eccentricity	0.256
Head Diameter	4.000
Gunbored Weight (lb)	510
Solid Weight (lb)	675
Material	17-4PH
Coating option 1	Chrome
Coating option 2	Carbide
To be threaded by customer	

Performance Specifications		
	Optimal Limit	Max Limit*
Flow Range (GPM)	300 - 600	
Speed Range (RPM)	85 - 175	
Torque Slope (ft-lbs/psi)	9.300	
Rotation (rev/Gal)	0.288	
Off Bottom Pressure (psi)	71	
Stall Torque (ft-lbs)	15,200	
Motor Pressure (psi)	1,088	1,233
Torque (ft-lbs)	10,100	11,500
Flow (GPM)	600	600
Power (hp)	283	295

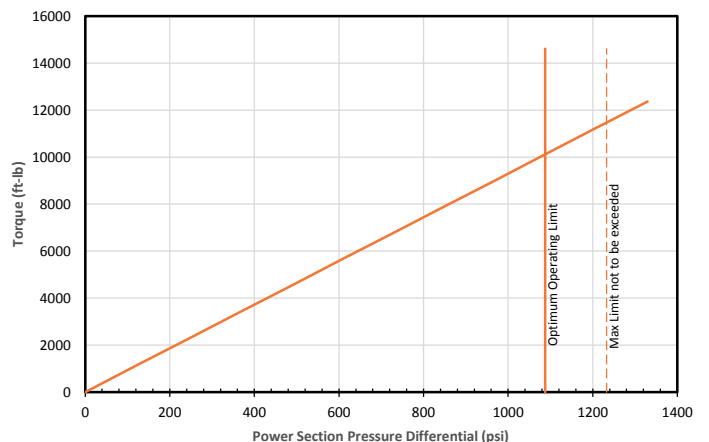
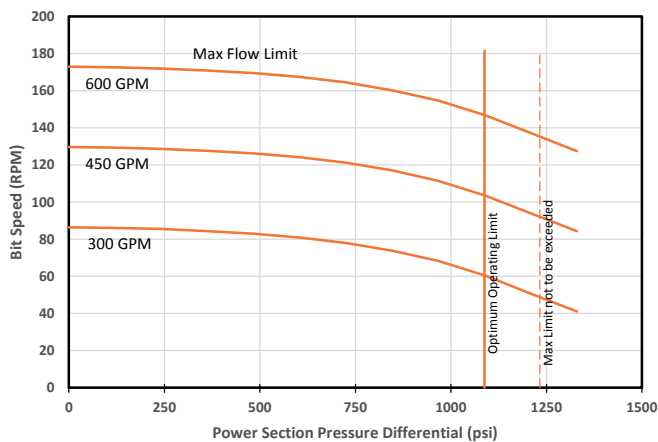
*Expect reduced life when operating at this limit for extended duration

Minor Diameter Fit Details (at 68°F)					
Size Band	Nominal Fit (in.)**	Minor Dia (in.)*	Nominal Fit (in.)**	Minor Dia (in.)*	Best Oper. Temp***
1.0T	-	-	-	-	-
0.5T	0.012	3.996	0.019	3.989	75 - 130 °F
STD	0.002	4.006	0.009	3.999	105 - 160 °F
0.5L	-0.008	4.016	-0.001	4.009	135 - 190 °F
1.0L	-	-	-	-	-
1.5L	-	-	-	-	-
2.0L	-	-	-	-	-
Minor Shrinkage (in./°F)					0.00033

*Approximate Vector/laser gauge conversion: 0.007 ± 0.005

**Negative fits indicate clearance fit at room temperature using nominal new rotor

***Best operating temperatures are based on new stators subject to normal thermal expansion conditions. Operators may wish to consider swell and run life when selecting sizes.



Performance curves are for reference only. Actual power section performance may vary depending on operating conditions (e.g. chosen rotor/stator interference fit, possible rubber swelling by drilling fluid, rotor and stator wear, actual downhole temperature, actual stator temperature, physical and chemical properties of the drilling fluid and other factors encountered downhole). The torque may exceed that specified for the connected components. Operating above the recommended limits may result in damage to the power section and connected components which will be the liability of the operator. Data subject to change without notice.